

Garant
Clamp toolholder, right-hand, Shank / insert size: 25/15mm

Order data

Order number	250608 25/15
GTIN	4045197650450
Item class	21T

Description

Clamp toolholder 25/15 mm ISO code toolholder: DDJNR/L 2525M15
 suitable indexable insert: DN.. 1506..
 Functional width L₄: 32 mm
 Head length L₁: 36 mm
 Overall length L: 150 mm
 Shim: 259031 28

Technical description

suitable indexable insert	DN.. 1506..
Shim	259031 28
Shim screw	259025 10
Shank size	25 mm
Functional width L ₄	32 mm
ISO code toolholder	DDJNR/L 2525M15
Clamp, screw, spring	259035 2
Insert size	15 mm
Head length L ₁	36 mm
Overall length L	150 mm
Series	QuickTurn

Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	93 °
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim screw	259632
Clamp unit	259572
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX20	674248 TX20
Shim	259270
Shim screw Type 10	259025 10
Shim Type 28	259031 28
Clamp unit Type 2	259035 2